

DUCATI PANIGALE V2 '20- / PANIGALE V4/S '18-'19

M O U N T I N G I N S T R U C T I O N S

REF 20431

ALERONES DOWNFORCE RACE / DOWNFORCE RACE SPOILERS



ID	PIEZA/PART	DESCRIPCIÓN	DESCRIPTION	QTY	REF
1		Soporte derecho superior	Upper right cover	1	SOPOR-S---20431
2		Soporte derecho inferior	Lower right cover	1	SOPOR-I---20431
3		Alerón Derecho	Right spoiler	1	20341R/NM3
4		Soporte izquierdo superior	Upper left cover	1	SOPOR-S---20431
5		Soporte izquierdo inferior	Lower left cover	1	SOPOR-I---20431
6		Alerón Izquierdo	Right spoiler	1	20341R/NM3
7		Kit velcro dual lock SUPERIOR (se suministra montado en las piezas 1, y 4)	UPPER Kit dual lock velcro (supplied already mounted on item ID 1 and 4)	2	VELCRO-S--20431
8		Kit velcro dual lock INFERIOR (se suministra montado en las piezas 2 y 5)	LOWER Kit dual lock velcro (supplied already mounted on item ID 2 and 5)	2	VELCRO-I--20431
9		Plantilla adhesiva (L+R)	Adhesive Template (L+R)	1	PLANT-----20431

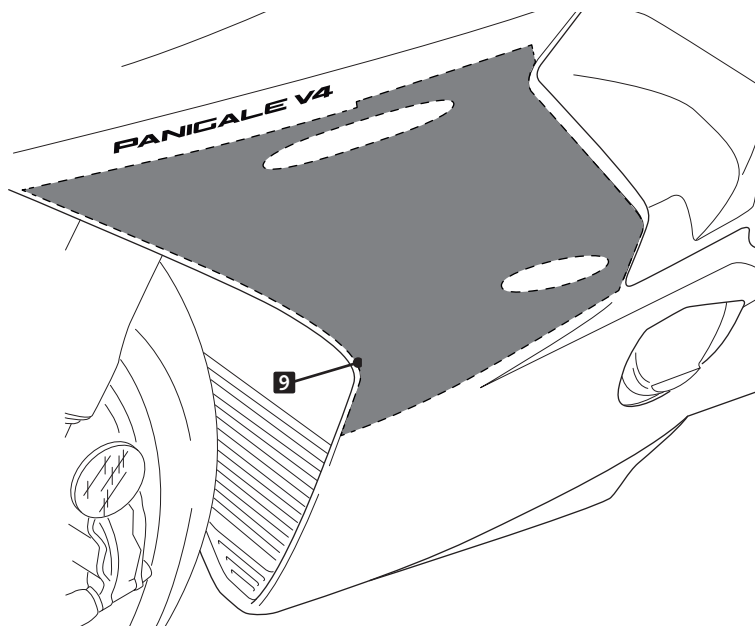
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INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

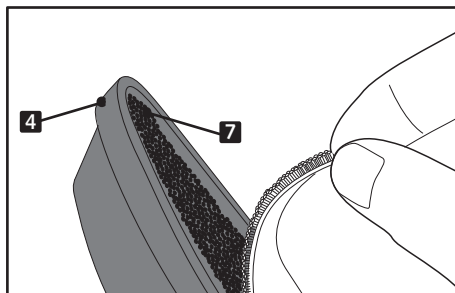
1

ASSEMBLY
MONTAJE

Se muestra el montaje del lado izquierdo a modo de ejemplo, realizar los mismos pasos para el montaje del lado derecho.
The left side assembly is shown as an example, so the same steps can be performed for the right side assembly.

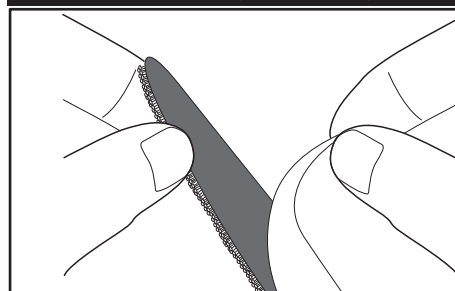


2.1



Separar Velcro (ID7 y ID8)
Detach velcro (ID7 and ID8)

2.2



Extraer papel del adhesivo del velcro
Extract paper from the velcro

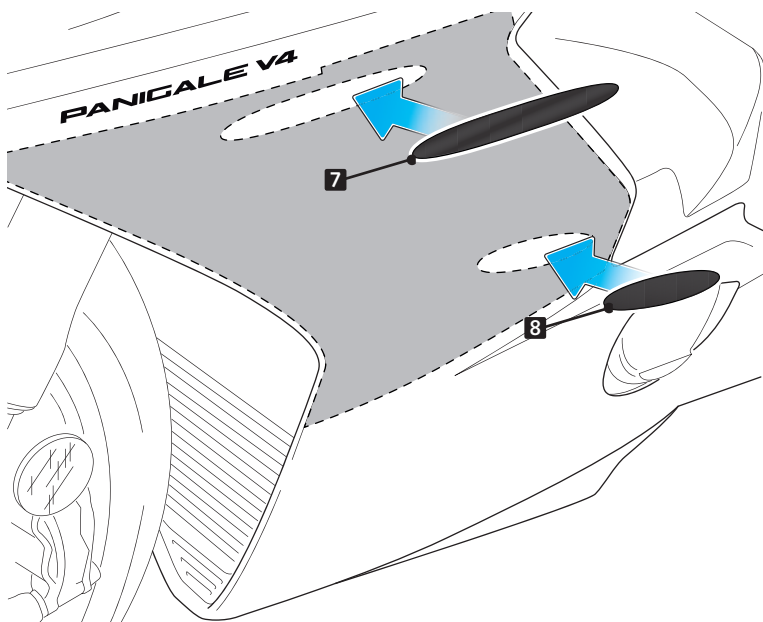
2

ASSEMBLY
MONTAJE

3

ASSEMBLY
MONTAJE

APPLY PRESSURE ON ADHESIVE AREA FOR 1 MINUT.
IDEAL TAPE APPLICATION IS ACCOMPLISHED WHEN
TEMPERATURE IS BETWEEN 21 °C and 38 °C AND THE
BOND IS ALLOWED TO DWELL 24 HOURS.



4

ASSEMBLY
MONTAJE

